SAFE WATER TECHNOLOGIES, INC.



INSTALLATION, OPERATION, MAINTENANCE MANUAL

UVR SERIES

ULTRAVIOLET WATER TREATMENT SYSTEM



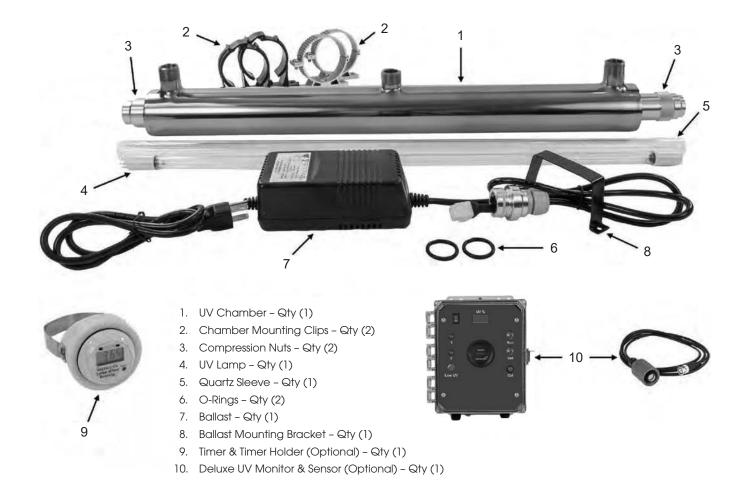
UVR15-M-WP-MMT: 15 GPM, 1 INCH MNPT, 100-240V/50-60HZ

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WHAT'S IN THE BOX

Before installing your UV unit, take a moment to make sure you are familiar with all of the parts included in the box.



UVR Series Features

- Effective microbiological protection
- Stainless steel disinfection chamber
- High efficiency electronic ballast power supply
- Lamp operation indicator
- Audible alarm upon lamp failure
- Sight glass
- Horizontal or vertical mounting

SAFETY INSTRUCTIONS

In order to protect end users and operators from injury, safety precautions must be followed. This Installation, Operation and Maintenance (IOM) Manual outlines important safety issues.

1) INFORMATION

Please read this manual prior to installing, starting up, and operating the equipment. The equipment uses the latest in UV technology, and has been designed to make operation and maintenance easy.

The quality of the liquid entering the UV system needs to be monitored. Based on water quality, the UV system will need to be cleaned on a periodic basis. Maintenance of the UV system will require replacement parts. It is suggested that key spare and replacement parts be kept on hand. For best operation, always use manufacturer recommended replacement parts. Other replacement parts could result in damage to the system and void the warranty.

2) ABOUT ULTRAVIOLET (UV) DISINFECTION

The technology uses UV light to target and disable disease-causing microorganisms and pathogens.

Over 100 years ago, scientists discovered that if you exposed pathogens to UV light, their reproduction was limited. The UV light source they used resided in the UVC range of the light spectrum. Specifically, they discovered that light in the 254 nanometer (NM) range was the most effective wavelength for this process.

When many pathogens are exposed to UV light, their cells become damaged and this damage inhibits reproduction. The UV light, produced by a special UV lamp, damages the cells' DNA and RNA and once damaged, they are unable to replicate. This physical process renders them harmless. The amount of damage is a result of the intensity of the UVC output multiplied by the time the pathogens are exposed to the light. The applied dosage is commonly referred to as microwatts or millijoules and is often expressed as µWs/cm² or mJ/cm². Most residential applications require a UV dosage ranging from 16,000 up to 40,000 µWs/cm² depending on the water quality.

Why are more consumers selecting UV technology?

- a) UV is considered a green technology
- b) No chemicals are added, so there is no need for chemical removal
- c) No chemical storage
- d) UV works instantly without requiring a residence time
- e) Easy maintenance

3) DISINFECTION CHAMBER

The chamber is manufactured from 304 stainless steel. For Standard and Timer (-T) models, the chamber has an inlet and outlet connection. For Monitor (-M) models, the chamber has an inlet and outlet connection and a sensor port.



Chamber for Monitor (-M) models

4) IMPORTANT SAFETY PRECAUTIONS

Read and follow all safety precautions to guard against injury. Basic safety precautions must be observed. Keep on hand for future reference.

UV lamps and their quartz sleeves can become razor sharp if broken. Take care when installing and removing quartz sleeves. Only hand-tighten compression fittings. Do not use wrenches or other tools.

CAUTIONS:

- Ultraviolet light (UVC) is harmful to the eyes and skin. Only use UV lamps inside the disinfection chamber with the appropriate protective covering. Avoid exposure to UVC radiation.
- Only use the UVR system for its intended purposes as described in the IOM Manual. The use of attachments not recommended or sold by the manufacturer may cause an unsafe condition.
- The UVR system must be properly installed in accordance with the IOM Manual and in compliance with all applicable local and state regulations before use. Read and observe all important notices on the UVR system.
- The UVR system is intended for indoor use only.

ELECTRIC SHOCK WARNINGS:

- To avoid possible electric shock, take special care when using water with this equipment. Always shut off and disconnect power to the unit before:
 - 1. Making repairs—It is strongly recommended that a qualified individual who fully understands the IOM Manual perform service and/or repairs to the UVR system.
 - 2. Cleaning
 - 3. Replacing a UV lamp
- Do not operate the UVR system if it has a damaged cord or plug, if it is malfunctioning, or if it is dropped or damaged in any way.
- The power cord of the UVR system is equipped with a 3-prong grounding plug that mates with a standard 3-prong grounded wall outlet to minimize the possibility of electric shock. Be sure the outlet for the UVR system is wired and grounded properly. DO NOT under any circumstances cut or remove the third prong from the power cord.
- Always unplug the UVR system from the outlet when not in use, before putting on or taking off
 parts, and before cleaning. Never unplug by pulling on the power cord. Always grip the plug
 firmly and pull straight out of the outlet.
- Shut down the UVR system before servicing:
 - 1. Turn off the water supply to the UVR system.
 - 2. Disconnect all power to the UVR system.
 - 3. Drain the water from the system.

EYE PROTECTION:

- EYE PROTECTION MUST BE WORN! Ultraviolet light is extremely harmful to the eyes and skin and will cause burns. Do not look directly or indirectly at the UV light.
- Never operate the UV lamp outside of the UV system.
- Do not expose your skin for any prolonged time. Use protective clothing and eyewear (make sure it is UV resistant) when servicing the equipment.
- If accidentally exposed to UV light for an extended period, immediately seek medical attention. Symptoms for eye exposure include burning, itching, and redness. Symptoms for skin exposure are similar to sun burn.

HAND PROTECTION:

- Use cotton gloves when handling the lamps and quartz sleeves. Skin oils will adhere to the lamps and sleeves and prevent UV light from properly emanating.
- If the sleeves become dirty, wipe them with a clean, lint-free cloth and denatured alcohol.

5) PREPARATION FOR INSTALLING UV SYSTEM

Before you begin, perform the following pre-installation steps:

a) System Inspection

Ensure that the UVR system is correctly sized for the desired dosage and flow capacity. (See Table 3 in "Technical Specifications" section of IOM Manual.)

b) Water Quality

For optimum performance of the UVR system, water quality is extremely important. Proper pretreatment is essential for the UVR system to operate as intended.

UV disinfection dosages are dependent upon the quality and clarity of the incoming water. Impurities in the water can interfere with the UV intensity and cause the dosage to fall to unsafe levels. Have the water tested to determine that it meets the standards in Table 1. If any of the elements exceed the maximum levels shown in Table 1, contact your water professional for recommendations for proper pretreatment. All UVR systems are rated for a UV Transmission (UVT) rate of 95% or greater. If your UVT is less than 95%, contact your water professional.

The following Table 1 shows levels that are recommended for installation:

Table 1 — Recommended Water Standards for Installation

Element	Recommended Maximum Levels (1mg/L=1ppm)	Actual Value
Turbidity	<5 NTU	
Suspended Solids	<5 mg/l	
Color	None	
Iron	0.3 mg/l	
Manganese	0.05 mg/l	
рН	6.5 to 9.5	
Hardness	<120 ppm	

c) Water Supply Pressure Check

Check the pressure of the water supply. The UVR system is designed for a maximum water pressure of 100 psi. If your water pressure exceeds 100 psi, install a pressure reduction valve before installing the UVR system.

d) Location Selection

Select a location that meets the following guidelines:

- The unit must be installed between the cold water source and the water heater as inlet temperature must not exceed 100°F. (See Figure 1 in "Installation Instructions" section of IOM Manual for proper installation sequence.)
- The disinfection unit can be installed either horizontally or vertically. (See Figure 1 in "Installation Instructions" section of IOM Manual for water flow direction.)

- The unit must be within 5 ft of an electrical outlet. A 6 ft cord is included with the system.
- The power supply contains sensitive electronic components. It is recommended that the unit be plugged into a surge suppressor to help protect the electronic components.
- The unit must be protected from freezing. Freezing damage will void the warranty.
- The unit should be placed where a potential leak will not cause water damage. The manufacturer is not responsible for water damage.
- Vibration of ultraviolet equipment will damage lamps and lead to premature system failure.
 Choose a location for the UVR system that is isolated from vibration. Potential vibration
 sources include heavy equipment, poorly connected pipes, and erratic or improper
 pumps. A water hammer may cause o-ring failure. If the system is subject to water hammer
 conditions, it is recommended that a water surge suppressor be installed.
- There must be enough clearance to remove the UV lamp and the quartz sleeve for replacement and regular maintenance.
- Recommended clearance is the length of the unit plus four inches. (Refer to "Installation Instructions" and "Technical Specifications" sections of IOM Manual for additional clearance information.)

6) INSTALLATION INSTRUCTIONS

NOTE: Your UVR Series UV System can be mounted either horizontally or vertically.

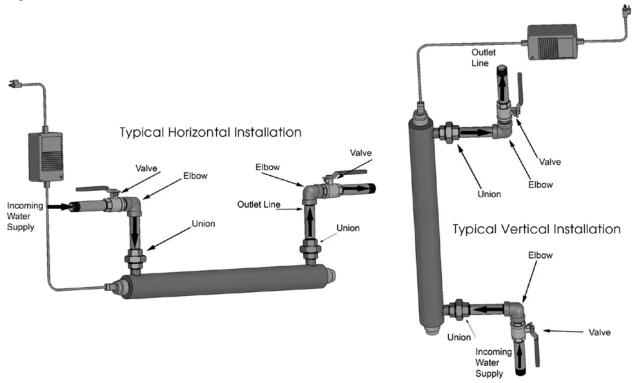
WATCH FOR CLEARANCE! Be sure to allow a minimum clearance from one end of the unit equal to the length of the unit plus 4 inches. Example: The UVR10 model is 29 inches in length, thereby requiring a minimum 33 inch clearance to the side of the mounted unit. This distance is necessary in order to allow sufficient room for replacement of the lamp and quartz sleeve.

ELECTRICAL SHOCK! Check for hidden electrical wiring before drilling holes.

INSTALLATION ORIENTATION! Water flow must be from the bottom to the top of the unit for a vertical installation. Inlet and outlet must be pointing upward for horizontal installation.

POWER SUPPLY MOUNTING! The power supply should be mounted to the wall, near the disinfection chamber. It is recommended to place the power supply above the chamber and away from any water connection point(s). This will help avoid water from potentially releasing onto the power supply from a leak at a connection point or a "sweating" system. To further minimize the possibility of any water entering the power supply, make sure to allow for a "drip-loop" on the lamp/power cord.

Figure 1 — Typical Correct Installation



a) Quartz Sleeve Installation

The quartz sleeve surrounds the lamp and prevents water from contacting the lamp and electrical parts. The sleeve is made of pure fused quartz which allows 99% of the ultraviolet light to pass through.

The quartz must be kept clean and free of organic buildup to ensure optimum ultraviolet transmission. The quartz sleeves need periodic cleaning with the frequency of such cleanings determined by the quality of the water passing through the system. **Use cloth gloves to handle quartz sleeves and UV lamps to avoid putting fingerprints on the sleeves and lamps.**

After the ultraviolet unit has been secured and the inlet/outlet piping connections have been made, remove the compression nuts from each end of the disinfection unit.

Take great care when removing the quartz sleeve from the packing carton.

Slowly and carefully slide the quartz through the chamber until it protrudes equally beyond the nipple on each end of the chamber. Place an o-ring over each end of the quartz and push the o-rings back until they stop at the nipple.



Be very careful when installing the compression nuts over the quartz sleeve. Tighten each compression nut simultaneously by hand, making sure that the sleeve protrudes from each nipple equally. If the sleeve is not centered, it may cause the system to leak. Look inside the compression nuts to make sure that each of the sealing o-rings is properly located. The placement of the sealing o-rings should look identical on both ends. If both ends are not similar, reinstall the sleeve until they are alike.

ONLY TIGHEN BY HAND - NEVER USE PLIERS. Make sure as you tighten the compression nut that you maintain a clearance between the stop ridge machined in the compression nut and the edge of the quartz sleeve.



After you have tightened the compression nuts, verified correct placement of the o-rings, and secured all other plumbing connections, open the outlet valve. Slowly open the inlet valve and

flush out all remaining air. Then, close the outlet valve and open the inlet valve fully. Check the unit for leaks. If you find a leak at a compression nut, tighten the nut further. If the leak continues, drain the unit and inspect the quartz o-rings and quartz sleeve for possible damage. Once you complete checking the unit, carefully reassemble the o-rings and tighten the compression nuts. Re-pressurize the unit and check again for leaks. Do not install the lamp or ballast until all leaks have been corrected.

b) UV Lamp Installation

The UV lamp is very fragile. Do not handle it with bare hands. **Use clean cotton gloves or cloth when handling lamp to keep it free of dust or fingerprints.** If dust or fingerprints get on the lamp, wipe it with a clean, lint-free cloth and denatured alcohol.

Take care when removing the ultraviolet lamp from the packing carton. Slowly and carefully slide the lamp into the quartz sleeve. Attach the ultraviolet lamp to the socket and ensure the socket is pushed all the way down to the base of the lamp for proper contact. Then slide the compression cap onto the compression nut and tighten.



c) Plumbing System Sanitization Procedure

It is recommended before the initial use of your UVR system and after routine maintenance procedures, to sanitize your water system to ensure that no organisms are present. Water in the well and storage tank should be treated with a strong chlorine solution to destroy disease organisms. All pipelines and fixtures in the distribution system should be rinsed and flushed with chlorinated water.

Ordinary household liquid laundry bleach (about 5.25% available chlorine) can be used to sanitize the plumbing system. The quantity required depends on the volume of water to be treated. The United States Environment Protection Agency (EPA) indicated that about 100 parts of chlorine, by weight, mixed in a million parts of water will destroy essentially all waterborne disease organisms.

The amount of chlorine depends upon the diameter and depth of your well. As a general rule of thumb, use 1/2 gallon to treat an 8 inch diameter x 80 ft deep well, and one gallon for anything larger. Pour household bleach into your water system. If you have a filter container, fill it with bleach. If you have no filter then introduce chlorine directly into your well. You may contact your State Extension Service or a water treatment specialist for additional information.

Open hot and cold water taps throughout the house and let the water run until you detect a chlorine odor. To ensure that the hot water heater is also purged, allow the hot water to run until the water becomes cold. Turn off the taps and allow the water to stay in the pipeline for about six hours, or overnight, but not more than 36 hours to avoid corrosion.

Open hot and cold water taps throughout the house and let the water run until the chlorine odor disappears.

Flush the UV system for 5 minutes prior to start-up.

NOTE: Always follow the sanitizing procedures required by applicable state or local laws.

d) Countdown Timer and Timer Holder (-T and -M Models)

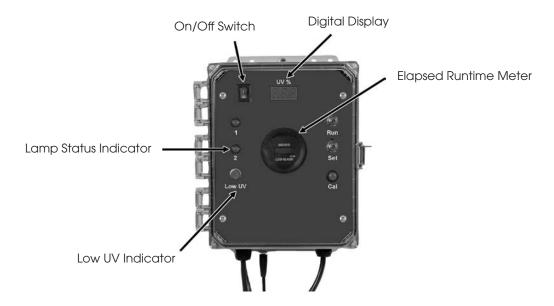
-T and -M models come with a countdown timer and timer holder. The countdown timer is used to remind you when to replace the UV lamp. The timer is equipped with an audible alarm that sounds after 365 days has lapsed. The timer also has the ability to count up once the time has expired.

Attach the timer onto the holder by first removing the protective paper covering the adhesive strip on the back of the timer, then pushing the timer down into the holder and snapping it in place. The timer holder needs to be attached to the chamber. To attach the holder, unscrew one side of the metal mounting strap, wrap the strap around the chamber, and then retighten the screw to hold the timer assembly in place. Set the timer by pressing the reset button using the tip of a paper clip or something similar.



7) DELUXE UV MONITOR AND SENSOR

The Deluxe UV Monitor is waterproof and displays operation status via a lamp status indicator, elapsed runtime meter (ERTM), digital display, and Low UV indicator.



a) Lamp Status Indicator

A Light Emitting Diode (LED) located on the display plate of the UV monitor displays the status of the UV lamp in the chamber. The LED glows green when the lamp is on. An extinguished LED indicates a possible lamp problem.

If the LED goes off, then it may mean that the lamp is no longer functioning. Additionally, it may indicate a problem with the LED, the lamp's ballast, or a problem located within the lamp holder.

b) Elapsed Runtime Meter (ERTM)

A digital non-resettable time meter has been integrated into the display plate of the UV monitor. This ERTM tracks the operational hours of the UV system as a whole. It does not track individual lamp run hours, nor does it indicate when to service. The ERTM is a tool to help track running hours to help operators know when it is time to change the UV lamp.

Operators should keep tracking logs in order to know when it is time to change the UV lamp. The UV lamp needs to be changed every 9,000 hours (one year). A UV lamp loses intensity over time and the system is designed to provide proper dosage up to 9,000 hours of lamp life. Running the lamp for more than 9,000 hours could result in improper UV dosage.

c) Digital Display and Low UV Indicator

UV light output is measured from the UV lamp in the disinfection chamber by the UV sensor probe. A signal is sent to the UV monitor board for processing, and displayed as a percentage value from 0-100% on the digital display.

As the lamp ages and UV intensity falls, the UV display will reflect the lowered UV intensity. When the UV intensity falls below the SET point, the meter board relay will trip, sounding an audible alarm, illuminating the Low UV light on the display, and switching the state of the contact outputs on the UV monitor board.

d) UV Monitor Installation

The UV monitor consists of a UV sensor probe, a UV monitor board, and a UV digital display.

- 1. The UV monitor is designed to be remote mounted within 4 to 6 feet of the chamber. Prior to final placement, ensure that the supplied cable lengths (8 ft.) are adequate to reach between the UV monitor and the chamber.
- The UV monitor requires clean power. Information on voltage and cycle will be on the wiring diagram inside the monitor cover. Equipment should be kept off lines where there are surges or brownouts. Always disconnect power before servicing the system.
- 3. Before tightening the sensor probe, the UV system must be depressurized and drained of water.

Do not use a wrench to tighten the sensor probe. This can only be done by hand tightening. Ensure the sensor probe is as tight as possible by hand. Overtightening may result in breakage and damage to the sensor probe assembly.

- 4. Once installed, connect the female BNC connector from the sensor probe to the male BNC connector on the UV monitor.
- 5. Plug the power cord into the wall outlet with the appropriate required voltage.
- 6. The audible alarm will sound for approximately three (3) minutes when the UV monitor is turned on. This time delay is designed to allow the UV lamp to warm-up and reach the safe output level.
- 7. During periods of no flow, the UV lamp will heat up, causing the UV intensity to drop below the Set level. When water flow resumes, allow the system to run for at least three (3) minutes before checking the UV intensity.

PROPER EYE PROTECTION SHOULD BE WORN WHEN WORKING WITH WITH UV LAMPS.

e) Monitor Calibration

When a new UV lamp is installed, the board must be calibrated to 100%. The ultraviolet meter can only be calibrated when the power switch is in the ON position and the UV lamp is operational. The UV lamp must warm up for three (3) minutes prior to calibration.

The board's initial state will be in the fault state. The Low UV light will be illuminated, the alarm will sound, and the relay will be in the normally open condition. This is to allow for lamp warm-up if the unit is equipped with a solenoid valve. If the unit is equipped with a solenoid valve, the UV lamp will be on, but the coil in the solenoid will be de-energized for three (3) minutes to prevent water flow until the UV lamp is warmed-up to proper intensity.

After three minutes, the board will revert to the operational "normal" state. When the system is operating at minimum intensity or above, the relay will revert to the normally closed position, the Low UV light will turn off, the alarm will stop sounding, and if equipped with a solenoid valve, the valve will open and the water will flow.

To calibrate the Deluxe UV Monitor:

- 1. Calibration must be made with a new lamp only.
- 2. The lamp must be allowed to warm-up for three (3) minutes prior to any calibrations.
- 3. Open the enclosure door to expose the display plate. On the right side of the display plate, locate the Run potentiometer, the Set potentiometer, and the Cal switch.

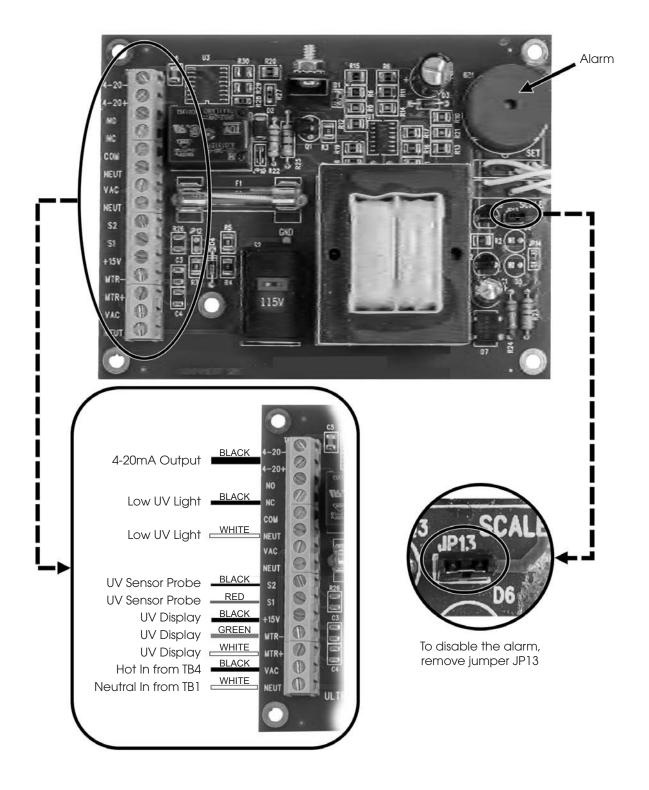


- 4. **Adjust the Set level.** Push and hold the Cal switch and adjust the Set potentiometer until the display reads 85%. When the UV intensity falls below 85% the system will go into the fault state. The UV unit is designed to provide proper UV dosage at 85% of original UV intensity. UV lamps have a rated life of 9,000 hours, which is approximately one year of continuous service.
- Release the Cal switch and adjust the Run potentiometer until the display reads 100%.
- 6. When the board is in the normal state, test the calibration by adjusting the Run potentiometer until the display reads below 85% to determine if the Low UV light illuminates, indicating that the board is functioning properly. Readjust the Run potentiometer until the display reads 100%. The three (3) minute warm-up period will restart. The UV Meter Board is now calibrated.

f) Audible Alarm

Many industrial applications do not require an audible alarm for low UV intensity. When calibrating the UV monitor board, the alarm will sound during the warm-up period. To disable the alarm, remove jumper JP13 located at the right edge of the board below the alarm.

Take caution when removing the jumper as exposed prongs may have voltage present!



8) MAINTENANCE

It is recommended that all installation and maintenance procedures should be done in accordance with state and local electrical and building codes.

a) UV Lamp Maintenance

The UVR system will give many years of safe and effective disinfection service with minimal routine maintenance.

Replace your UV lamp on an annual basis!

The UV lamp of the UVR system has a rated life of 9,000 hours, which is approximately one year of continuous service. Beyond 9,000 hours, the light seen from the sight glass will continue to glow blue. However, ultraviolet light is not visible to the human eye. The light seen from the sight glass is not in the UVC range of the light spectrum which provides microorganism reduction. The light seen from the sight glass is only an indicator that the UV lamp is lit. It is therefore important that you or your water professional keep accurate records of when lamps are installed, and replace them annually. For your convenience, a maintenance log has been provided in the back of the IOM Manual.

The UV lamp is very fragile. Do not handle it with bare hands. Use clean cotton gloves or cloth when handling the lamp to keep it free of dust or fingerprints. If dust or fingerprints get on the lamp, wipe it with a clean cloth and denatured alcohol.

Take care when removing the ultraviolet lamp from the packing carton. Slowly and carefully slide the lamp into the quartz sleeve. Attach the ultraviolet lamp socket and ensure that the socket is pushed all the way down to the base of the lamp for proper contact.

b) Quartz Sleeve Cleaning Procedure

Significant film or debris deposits formed on the quartz sleeves will impair the ability of the ultraviolet rays to penetrate through the quartz and into the water. To a great extent, your frequency of cleaning will depend upon the water quality. The more minerals present in the water, the more frequently the quartz will require cleaning. A periodic visual inspection of the quartz will be necessary to determine the frequency of cleaning. Initial inspection should take place after thirty (30) days of operation. If the quartz is dirty, shorten the cleaning intervals. If the quartz is clean, lengthen the cleaning intervals.

To clean quartz sleeves, depressurize the unit by first turning off the inlet valve. Open a tap to relieve pressure and then turn off the outlet valve. Turn off the power to the ultraviolet system. Drain the vessel. Loosen the compression nut and pull apart the compression cap from the compression nut. Slide the lamp out about 2 inches from the compression nut and remove the lamp connector from the lamp and then carefully remove the lamp. Unscrew the compression nuts from the nipples. Remove the o-rings and slide the quartz sleeve out of the unit, taking care to not let the quartz bump against any metal parts. The quartz sleeve may be cleaned with warm soapy water and rinsed thoroughly. If this is not sufficient, denatured alcohol may be used.

Assembly is the reverse of removal.

NOTE: The lamp and quartz sleeve are fragile!

IMPORTANT: It is recommended to sanitize the entire system after servicing.

(See "Plumbing System Sanitization Procedure" section of IOM Manual for instructions.)

c) Lamp Recycling

UV lamps need to be recycled like fluorescent lamps because they contain mercury. Please follow your local recycling laws. Visit www.lamprecycle.org for help finding a recycling center in your area. In the event that you are unable to find a disposal location, contact your manufacturer's representative.

d) Countdown Timer

The countdown timer is used as a reminder to replace the UV lamp in your system after 365 days (one year). When the time has lapsed, the timer will sound. After performing routine maintenance and replacing the UV lamp, press the reset button using the tip of a paper clip or something similar to start the next 365 day cycle. To replace the battery, you will need to pull apart the top cover from the bottom of the timer. Replace with a LR44 or similar type battery. Snap the cover back on to the bottom and reset.

UVR SERIES REPLACEMENT PARTS

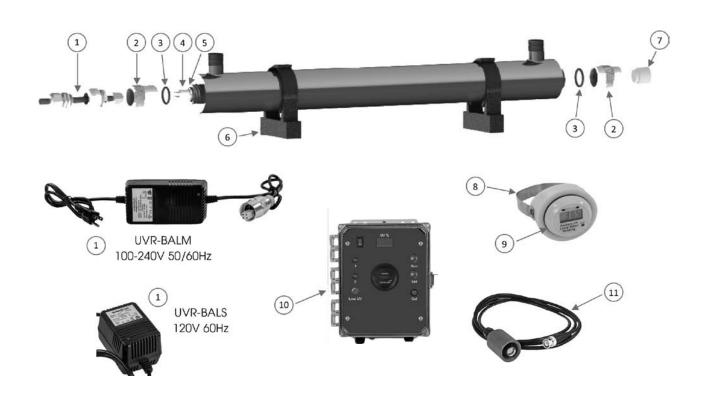


Table 2 — Replacement Parts List

Item No.	Description	UVR04	UVR07	UVR07U	UVR10	UVR15	
1	Ballast	UVR-BALS UVR-BALN		UVR-BALM (or UVR-BALM-WP (Waterproof)		
2	Compression Nut	UVR-CN					
3	O-Ring EPDM	DI-ORNG0009					
4	Lamp	DI-LMPUVR04	DI-LMF	PUVR07	DI-LMP42053	DI-LMPUVR15	
5	Quartz Sleeve	IL-UVR04Q	IL-UV	'R07Q	IL-UVR10Q	IL-UVR15Q	
6	Mounting Bracket		UVR-MB				
7	Sight Glass	UVR-SG					
8	Timer Holder*	UVR-TH					
9	Countdown Timer*	UVR-CT					
10	UV Monitor**	N/A			UVR-MON-WP (Waterproof)		
11	Sensor Assembly**	N/A UVR-SA			R-SA		
Not Shown	Ballast Clip	UVR-BC					

^{*} For Timer (-T) models and Monitor (-M) models only.

^{**} For Monitor (-M) models only.

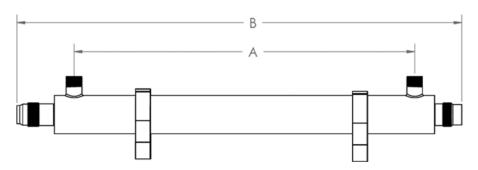
TECHNICAL SPECIFICATIONS

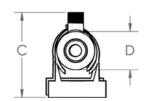
Table 3 — Flow Rate vs Disinfection Levels

Dosage vs Flow Rate	UVR04	UVR07	UVR07U	UVR10	UVR15
Flow rate for UV dosage of 40 mJ/cm² at end of lamp life (9,000 hours-1 year)*	2 GPM	3.5 GPM	3.5 GPM	5 GPM	8 GPM
Flow rate for UV dosage of 30 mJ/cm² at end of lamp life (9,000 hours-1 year)*	2.5 GPM	5 GPM	5 GPM	8 GPM	11 GPM
Flow rate for UV dosage of 16 mJ/cm² at end of lamp life (9,000 hours-1 year)*	4 GPM	7 GPM	7 GPM	12 GPM	16 GPM

^{*} Flow rate based on 95% UVT for clear fresh water

UVR Dimensions and Specifications

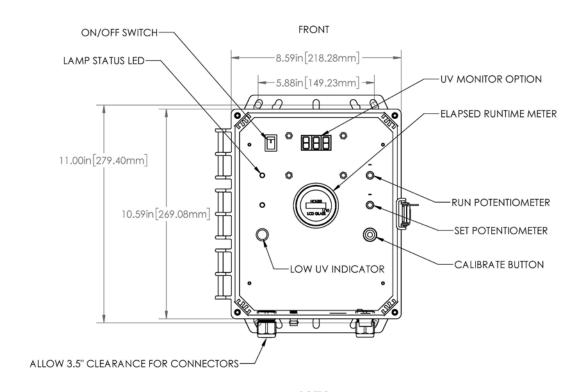


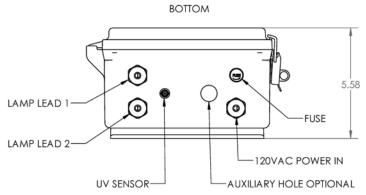


Madal	Dimensions Inches				In lat (Outlat	On exading Vallage
Model	A B C D	D	Inlet/Outlet	Operating Voltage		
UVR04	10.23	16.40	4.25	2.5	1/2 inch MNPT	120V 60Hz
UVR07	17.32	23.25	4.25	2.5	3/4 inch MNPT	120V 60Hz
UVR07U	17.32	23.25	4.25	2.5	3/4 inch MNPT	100-240V 50/60Hz
UVR10	23.00	29.00	4.25	2.5	3/4 inch MNPT	100-240V 50/60Hz
UVR15	31.50	38.05	4.30	2.5	1 inch MNPT	100-240V 50/60Hz

CAUTION: Be sure to leave an unobstructed clearance on one end of the UV unit for the removal of the lamp and quartz sleeve. Recommended clearance is the length of the unit (Dimension D) plus 4 inches.

Deluxe UV Monitor Dimensions





TROUBLESHOOTING

Problem	Recommended Action			
Unit is leaking	 Check to see that compression nut is tight. Verify that inlet pressure does not exceed 100 psi. Verify o-ring is seated properly. Refer to "Quartz Sleeve Installation" section of IOM Manual. Lubricate o-ring with food grade silicone. Check o-ring for cracks or tears. Replace if necessary. Check quartz sleeve for possible cracks or chips. Replace quartz sleeve if cracked or chipped. 			
Poor bacterial performance	 Replace lamp if it is more than 365 days old or nearing the end of its lamp life. Perform routine maintenance. Check water quality. If water quality has changed, take corrective action. Water supply cannot exceed maximum concentration levels as shown in Table 1 in "Preparation for Installing UV System" section of IOM Manual. Verify flow rate vs disinfection levels as shown in Table 3 in "Technical Specifications" section of IOM Manual. 			
Lamp Status LED is red	Lamp has failed. Replace lamp.			
Lamp Status LED is not glowing	Check for power at outlet. If power is present, replace ballast.			
Audible alarm sounds	Lamp has failed. Replace lamp.			
Power fails	 Unit will restart automatically when power is restored. The unit is designed for continuous operation. Never connect the unit to a timer or other device which will cause the unit to cycle on and off. Excessive cycling will reduce lamp life. 			
Low UV Monitor reading (Less than 85% transmission) Models UVR10-M and UVR15-M only	 Check water quality. Ensure that color, turbidity, and iron content are within normal parameters. Ensure input voltage matches requirements. Verify lamp is on and less than 1 year old. Replace old or defective lamp. Clean quartz sleeve. Clean UV sensor lens. If reading is at 0%, ensure UV sensor cable is connected. 			

If questions still remain after completing a troubleshooting procedure, please contact the manufacturer.

MAINTENANCE LOG

You must perform routine maintenance in order to achieve optimum performance levels from your UVR Series Ultraviolet Water Treatment System. As you perform routine maintenance or necessary service on your system, record the dates in the Maintenance Log below. The "Maintenance" section of the IOM Manual provides instructions for servicing and maintenance procedures.

Model Number:			Serial Number:			
Re	UV Lamp placement ery 365 days)	Quartz Sleeve Cleaning (as needed)	Quartz Sleeve Replacement (every 3 years)	O-rings Replacement (with sleeve change)		